

1. Identification

Product identifier High Performance Engine RTV Silicone

Other means of identification

FIR No. 179193

Recommended use Required for gasketing applications on all 3.5L and 3.7L engines.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Supplier

Company Name Ford Motor Company

Address Attention: MSDS Information, P.O. Box 1899
Dearborn, Michigan 48121
USA

Telephone 1-800-392-3673

MSDS Information 1-800-448-2063
msds@brownart.com

Emergency telephone numbers

Poison Control Center: USA and Canada: 1-800-959-3673
INFOTRAC (Transportation): USA and Canada 1-800-535-5053

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Acute toxicity, dermal	Category 4
Serious eye damage/eye irritation	Category 1
Sensitization, skin	Category 1
Carcinogenicity	Category 2

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 3
Hazardous to the aquatic environment, long-term hazard	Category 3

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Harmful in contact with skin. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing cancer. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Take off contaminated clothing and wash before reuse.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) May be harmful if swallowed. May cause irritation of respiratory tract.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
CALCIUM CARBONATE		471-34-1	30 - < 40
Silicone resin		Trade Secret	20 - 40
Butanone oxime		96-29-7	3 - < 5
CARBON BLACK		1333-86-4	< 1

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. Call a physician or poison control center immediately. Do not induce vomiting.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors. Avoid contact with eyes, skin, and clothing. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent product from entering drains. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get this material in contact with eyes. Avoid contact with eyes, skin, and clothing. Avoid breathing vapor. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
CALCIUM CARBONATE (CAS 471-34-1)	PEL	5 mg/m3	Respirable fraction.
CARBON BLACK (CAS 1333-86-4)	PEL	15 mg/m3	Total dust.
		3.5 mg/m3	

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
CALCIUM CARBONATE (CAS 471-34-1)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
CARBON BLACK (CAS 1333-86-4)	TWA	0.1 mg/m3	

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Butanone oxime (CAS 96-29-7)	TWA	36 mg/m3
		10 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Provide eyewash station. Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield. Wear safety glasses with side shields (or goggles).

Skin protection	
Hand protection	Suitable chemical protective gloves should be worn when the potential exists for prolonged or repeated skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Polyvinyl alcohol (PVA) gloves are recommended. Nitrile or butyl rubber gloves are recommended.
Other	Wear appropriate chemical resistant clothing. Wear appropriate chemical resistant clothing if applicable.
Respiratory protection	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state	Solid.
Form	Paste.
Color	Black.
Odor	Mild.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 199.4 °F (> 93.0 °C) TCC
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure	< 5 mm Hg
Vapor pressure temp.	68 °F (20 °C)
Vapor density	> 1 (AIR=1)
Relative density	1.31
Relative density temperature	68 °F (20 °C)
Solubility(ies)	
Solubility (water)	POLYMERIZES
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
VOC (Weight %)	3.31 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Water, moisture. Fluorine.
Hazardous decomposition products	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Formaldehyde.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful in contact with skin. May cause an allergic skin reaction.

Components	Species	Calculated/Test Results
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CALCIUM CARBONATE (CAS 471-34-1)

Acute

Oral

LD50	Mouse	6450 mg/kg
	Rat	6450 mg/kg

CARBON BLACK (CAS 1333-86-4)

Acute

Oral

LD50	Rat	> 8000 mg/kg
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Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Carcinogenic effects are not expected as a result of occupational exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

CARBON BLACK (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Ecotoxicity

Components	Species	Calculated/Test Results
Butanone oxime (CAS 96-29-7)		
Aquatic		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) 777 - 914 mg/l, 96 hours
CALCIUM CARBONATE (CAS 471-34-1)		
Aquatic		
Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>) > 56000 mg/l, 96 hours
Silicone resin (CAS Trade Secret)		
Aquatic		
Fish	LC50	Channel catfish (<i>Ictalurus punctatus</i>) 2.36 - 4.15 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

<Unspecified>

Not regulated as dangerous goods.

IATA

<Unspecified>

Not regulated as dangerous goods.

IMDG

<Unspecified>

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
 Delayed Hazard - Yes
 Fire Hazard - No
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No**SARA 313 (TRI reporting)**

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations****US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

US. Massachusetts RTK - Substance ListCALCIUM CARBONATE (CAS 471-34-1)
CARBON BLACK (CAS 1333-86-4)**US. New Jersey Worker and Community Right-to-Know Act**CALCIUM CARBONATE (CAS 471-34-1)
CARBON BLACK (CAS 1333-86-4)**US. Pennsylvania Worker and Community Right-to-Know Law**CALCIUM CARBONATE (CAS 471-34-1)
CARBON BLACK (CAS 1333-86-4)**US. Rhode Island RTK**

Not regulated.

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

Issue date 06-03-2015
Revision date 06-03-2015
Version # 02
HMIS® ratings Health: 1
 Flammability: 1
 Physical hazard: 0

**Preparation Information and
Disclaimer**

To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed. This document was prepared by FCSD-Toxicology, Ford Motor Company, Diagnostic Service Center II, 1800 Fairlane Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Revision Information

Toxicological Information: Toxicological Data
GHS: Classification

Part number(s)

TA-357